

|             |            |
|-------------|------------|
| DATE        | 28.02.2026 |
| REVISION NO | B          |
| DOC. NO     | KR06-5879  |



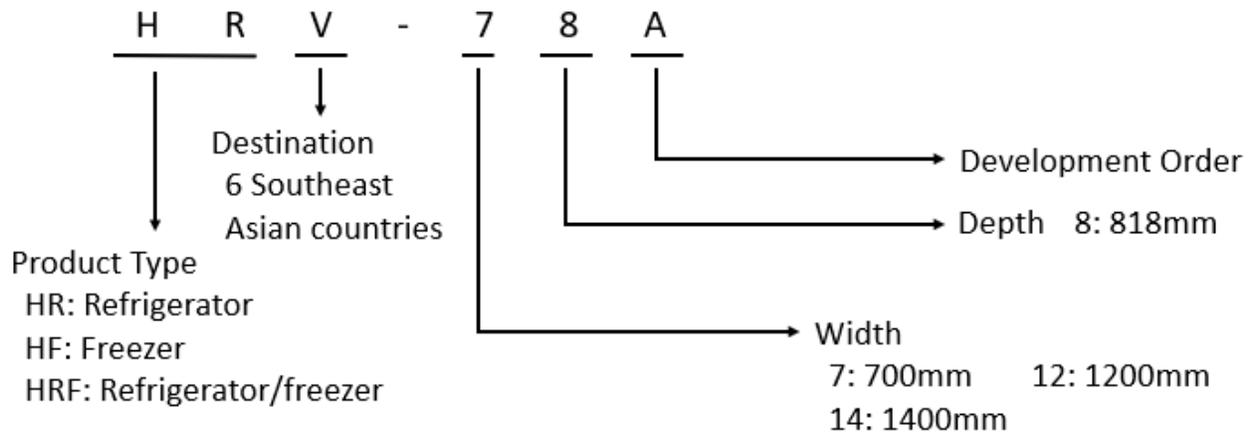
REACH-IN FREEZER

MODELS  
HFV-148A

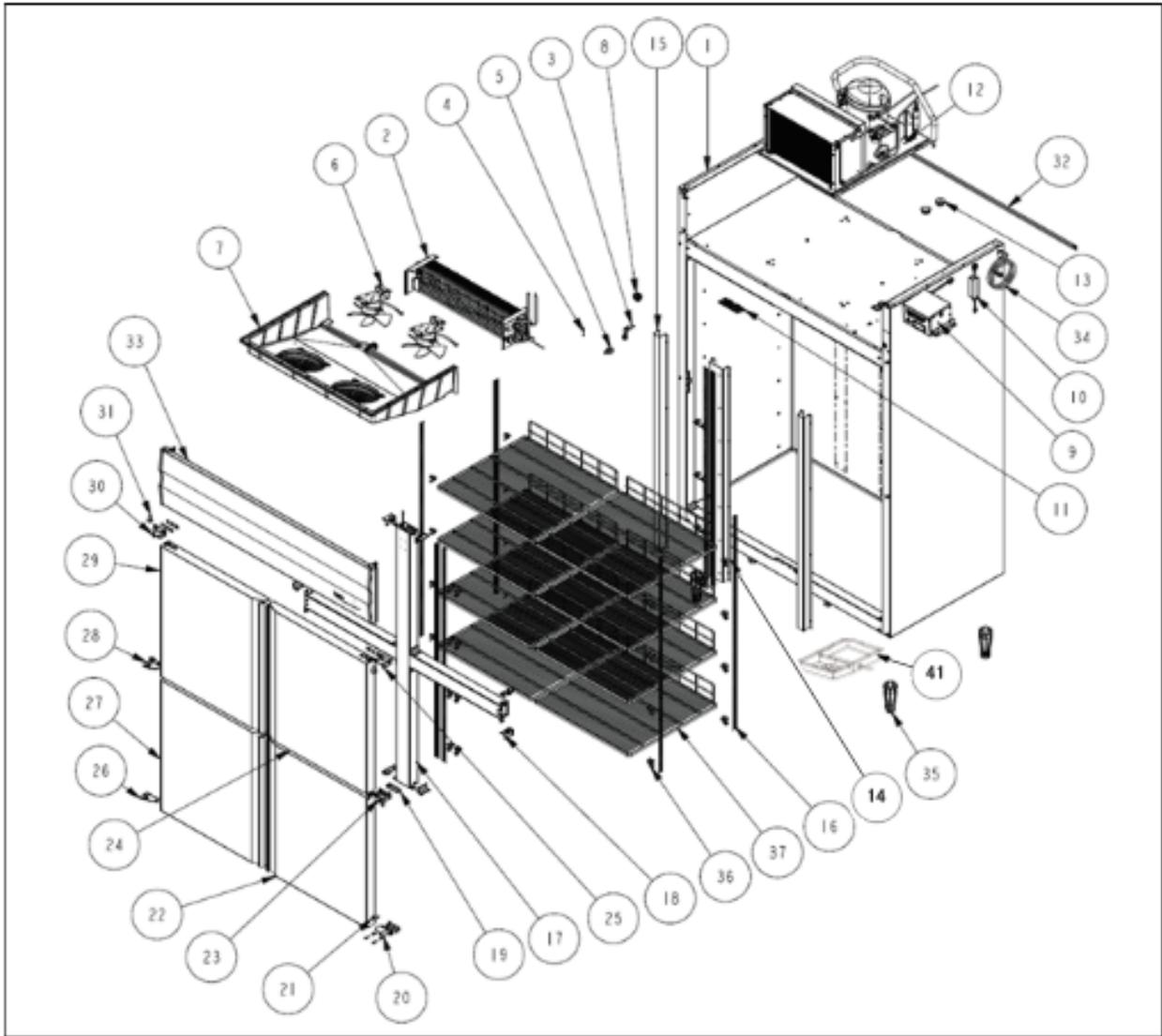
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# 1. PRODUCT NOMENCLATURE:

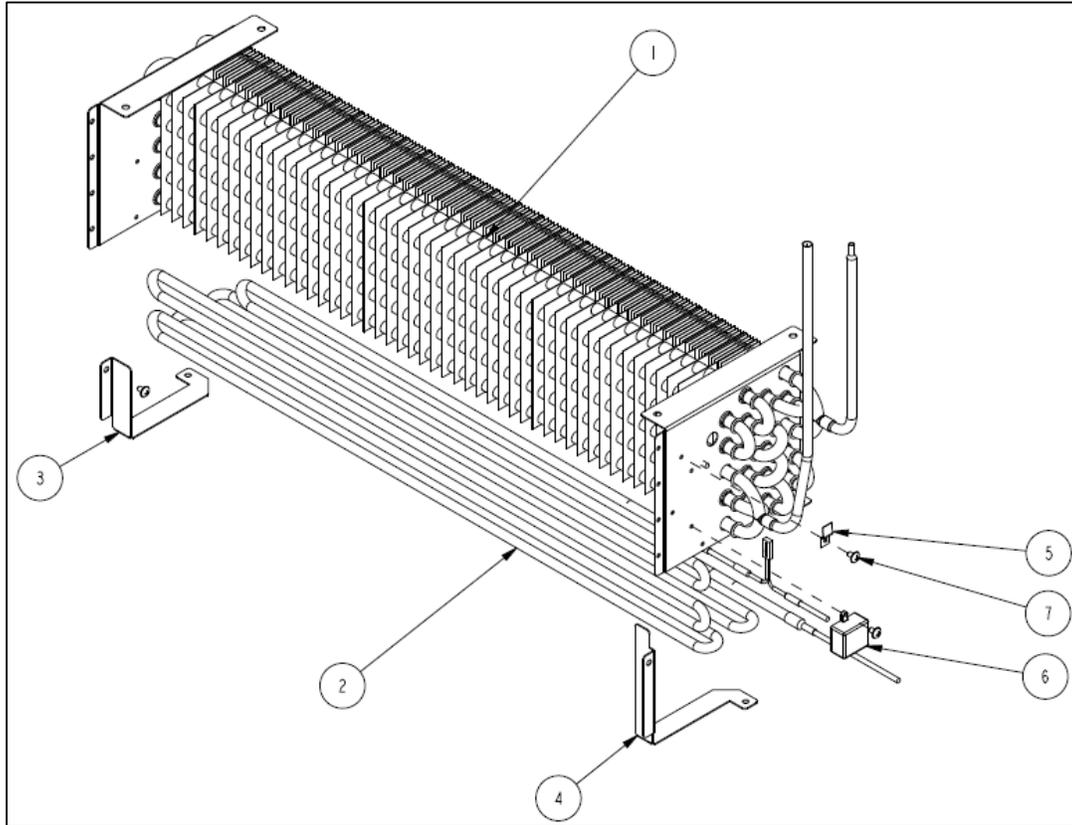


## 2. FREEZER ASSEMBLY



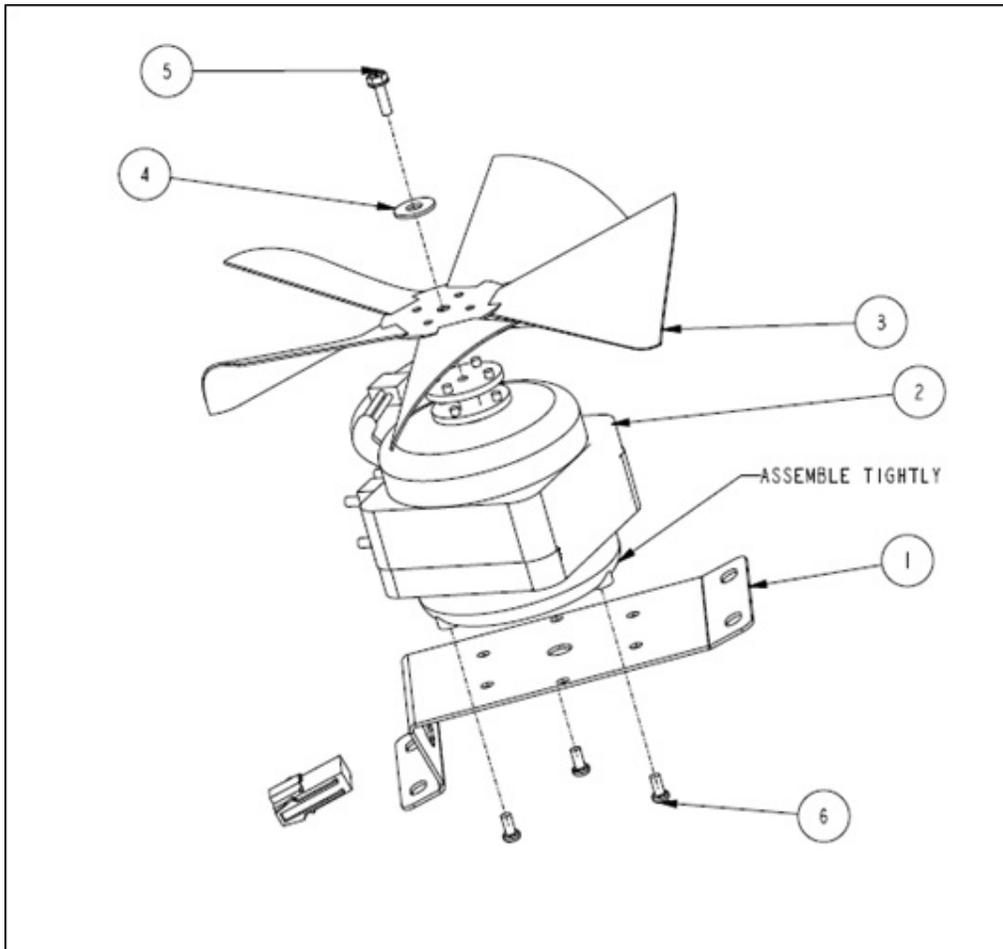
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|---------|-------------------|-----------------|-----------------|-------------------------------------|------------|----------|
| 1       | 0713483-01        | 0713483         | PART            | FOAMED CABINET ASSY                 | NOS        | 1        |
| 2       | <b>1131541</b>    | <b>0711422</b>  | <b>ASSEMBLY</b> | <b>EVAPORATOR ASSEMBLY L638</b>     | <b>NOS</b> | <b>1</b> |
| 3       | 1514594           | 0202684         | PART            | SENSOR HOLDING CLAMP                | NOS        | 1        |
| 4       | 1530900           | 0601230         | PART            | SENSOR HARNESS                      | NOS        | 1        |
| 5       | 1524262           | 0222491         | PART            | SENSOR CLIP COIL HFWH               | NOS        | 1        |
| 6       | -                 | <b>0711505</b>  | <b>ASSEMBLY</b> | <b>EVAPORATOR MOTOR ASSEMBLY</b>    | <b>NOS</b> | <b>2</b> |
| 7       | <b>1131540</b>    | <b>0711504</b>  | <b>ASSEMBLY</b> | <b>DEW COLLECTOR ASSEMBLY</b>       | <b>NOS</b> | <b>1</b> |
| 8       | 1510163           | 0201310         | PART            | DRAIN GASKET VMQ SILICON            | NOS        | 1        |
| 9       | <b>1131546</b>    | <b>0712184</b>  | <b>ASSEMBLY</b> | <b>POWER BOX ASSEMBLY</b>           | <b>NOS</b> | <b>1</b> |
| 10      | 1530699           | -               | PART            | LED DRIVER 12W WITH MOLEX           | NOS        | 1        |
| 11      | 1510398           | 0201284         | PART            | MID LED CONNECTOR BOX COVER         | NOS        | 1        |
| 12      | <b>1142588</b>    | <b>A0700423</b> | <b>ASSEMBLY</b> | <b>CONDENSING UNIT ASSY HFWH127</b> | <b>NOS</b> | <b>1</b> |
| 13      | 1528449           | 0222824         | PART            | EVAPORATOR INLET-OUTLET PLUG        | NOS        | 2        |
| 14      | 1132475           | 0121668         | PART            | SS430 REAR MID CHNL                 | NOS        | 1        |
| 15      | 1131728           | 0121383         | PART            | SS430 STOPER CHNL                   | NOS        | 2        |
| 16      | 1511531           | 0505442         | PART            | SHELF HOLDER RACK                   | NOS        | 8        |
| 17      | -                 | 0701474         | <b>ASSEMBLY</b> | <b>CENTER PILLAR ASSY FREEZER</b>   | <b>NOS</b> | <b>1</b> |
| 18      | 1507657           | 0245637         | PART            | SUS INSIDE CORNER - 245637-02       | NOS        | 8        |
| 19      | 1508739           | 0201166         | PART            | SUS DOOR SPACER                     | NOS        | 12       |
| 20      | 1520365           | 0506808         | PART            | BOTTOM HINGE ASSEMBLY RT            | NOS        | 1        |
| 21      | 1508146           | 0201703         | PART            | SUS PLASTIC HINGE COLLAR - HINGE    | NOS        | 4        |
| 22      | <b>0713495-04</b> | <b>0713495</b>  | <b>ASSEMBLY</b> | <b>DOOR ASSEMBLY RT BTM</b>         | <b>NOS</b> | <b>1</b> |
| 23      | 1508029           | 0502998         | PART            | SUS MIDDLE HINGE RT                 | NOS        | 1        |
| 24      | <b>0713495-02</b> | <b>0713495</b>  | <b>ASSEMBLY</b> | <b>DOOR ASSEMBLY RT TOP</b>         | <b>NOS</b> | <b>1</b> |
| 25      | 1510964           | 0506838         | PART            | TOP HINGE ASSEMBLY RT               | NOS        | 1        |
| 26      | 1520364           | 0506809         | PART            | BOTTOM HINGE ASSEMBLY LT            | NOS        | 1        |
| 27      | <b>0713495-03</b> | <b>0713495</b>  | <b>ASSEMBLY</b> | <b>DOOR ASSEMBLY LT BTM</b>         | <b>NOS</b> | <b>1</b> |
| 28      | 1508028           | 0502998         | PART            | SUS MIDDLE HINGE LT                 | NOS        | 1        |
| 29      | <b>0713495-01</b> | <b>0713495</b>  | <b>ASSEMBLY</b> | <b>DOOR ASSEMBLY LT TOP</b>         | <b>NOS</b> | <b>1</b> |
| 30      | 1510965           | 0506837         | PART            | TOP HINGE ASSEMBLY LT               | NOS        | 1        |
| 31      | 1511096           | 0505445         | PART            | DOOR SWITCH MAGNET                  | NOS        | 2        |
| 32      | 1107278           | 0114122         | PART            | CANOPY SUPPORT ANGLE                | NOS        | 1        |
| 33      | <b>1114866</b>    | <b>0702500</b>  | <b>ASSEMBLY</b> | <b>CANOPY ASSY</b>                  | <b>NOS</b> | <b>1</b> |
| 34      | 1509756           | -               | PART            | POWR CORD                           | NOS        | 1        |
| 35      | 1508307           | -               | PART            | SUS LEG 150 MM 446733-01            | NOS        | 4        |
| 36      | 1513377           | 0505879         | PART            | HSU SHELF CLIP                      | NOS        | 32       |
| 37      | 1524211           | 0507079         | PART            | PNTD STRIP SHELF HRWH/HFWH 147      | NOS        | 8        |
| 38      | L1KR01103         | -               | PART            | INSTRUCTION MANUAL                  | NOS        | 1        |
| 39      | <b>1V0004A04</b>  | <b>1V0004</b>   | <b>ASSEMBLY</b> | <b>LABEL LOCATION</b>               | <b>NOS</b> | <b>1</b> |
| 40      | 1532596           | 0601115         | PART            | EMI FILTER 10A                      | NOS        | 1        |
| 41      | 1133983           | 0712459         | PART            | DRAIN PAN WITH FAN ASSY             | NOS        | 1        |

### 3. EVAPORATOR ASSEMBLY:



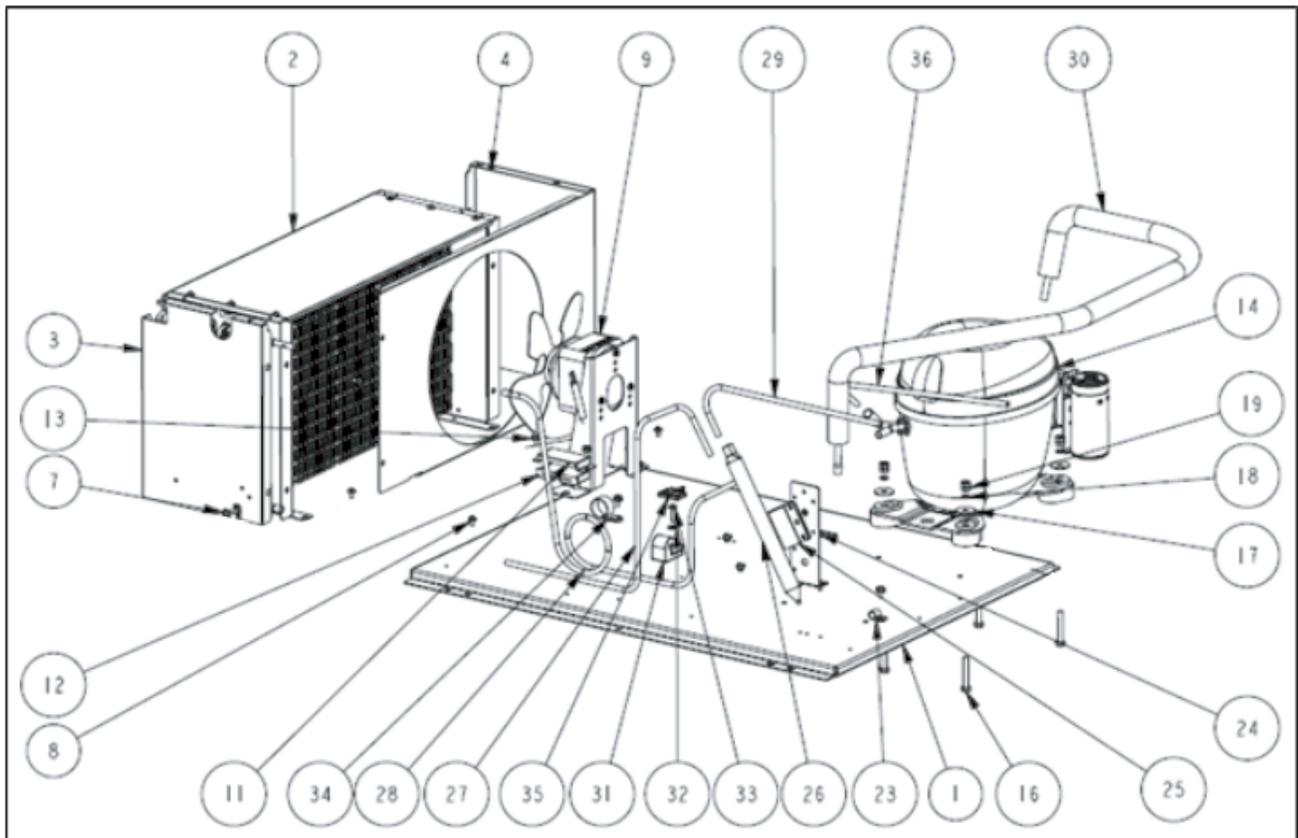
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| 1         | 1131486  | 0507010    | PART           | CED EVAP IG9.52X4RX5HX638                   | NOS | 1        |
| 2         | 1142024  | 0601837    | PART           | SUS DEFROST HEATER 1265W                    | NOS | 1        |
| 3         | 1131474  | 0121183    | PART           | SS304 HEATER HOLD PLATE HB/LT               | NOS | 1        |
| 4         | 1131475  | 0121183    | PART           | SS304 HEATER HOLD PLATE RB/RT               | NOS | 1        |
| 5         | 1517344  | 0118718    | PART           | HOLDING PLATE DEFROST THERMOSTAT R290       | NOS | 1        |
| 6         | 1527082  | 0601858    | PART           | BIMETALLIC HARNESS (HARNESS DEFROST HEATER) | NOS | 1        |
| 7         | 1502189  | -          | PART           | SCREW T4 X 8 (T4) SUS                       | NOS | 7        |

#### 4. EVAPORATOR MOTOR ASSEMBLY



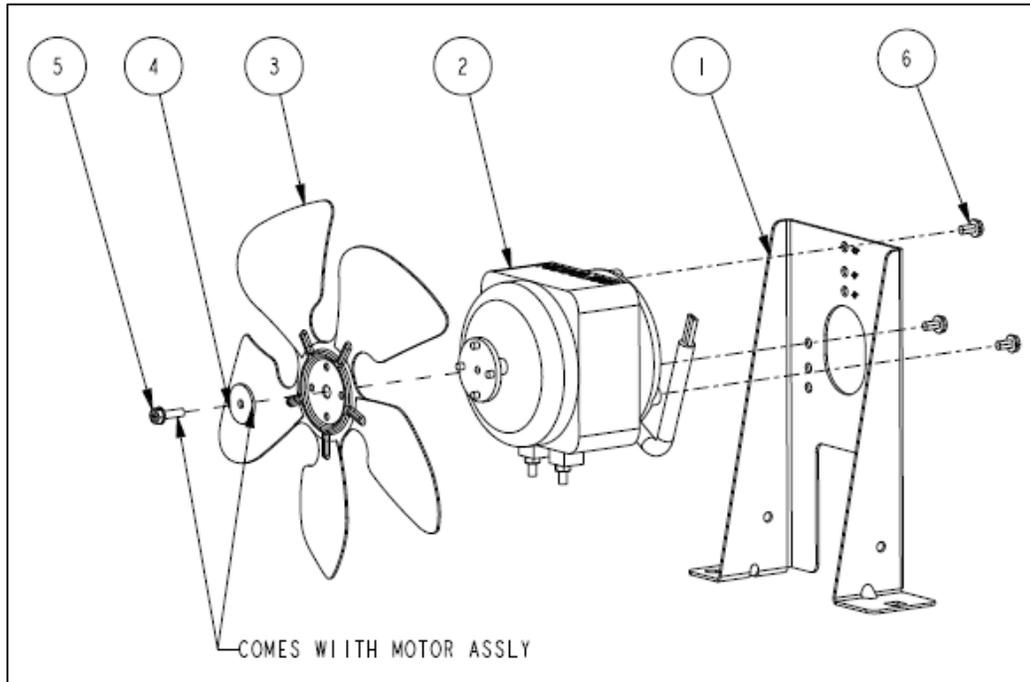
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| 1         | 1107301  | 0114317    | PART           | EVAP MOTOR BRACKET                      | NOS | 1        |
| 2         | 1141797  | 0601833    | PART           | EC MOTOR WG ECM7112ABD2DA411/1300RPM    | NOS | 1        |
| 3         | 1500875  | 0300876    | PART           | IMPELLER -WRL 5 X 8" V 28 DEG           | NOS | 1        |
| 4         | 1502216  | -          | PART           | WASHER W8 SUS                           | NOS | 1        |
| 5         | 1506257  | -          | PART           | SCREW M4 X 12 , HEX HD PHILIPS SLOT SUS | NOS | 1        |
| 6         | 1512981  | -          | PART           | SCREW STAR HEX HEAD M4X8 (T2) SUS       | NOS | 3        |

## 5. CONDENSING UNIT



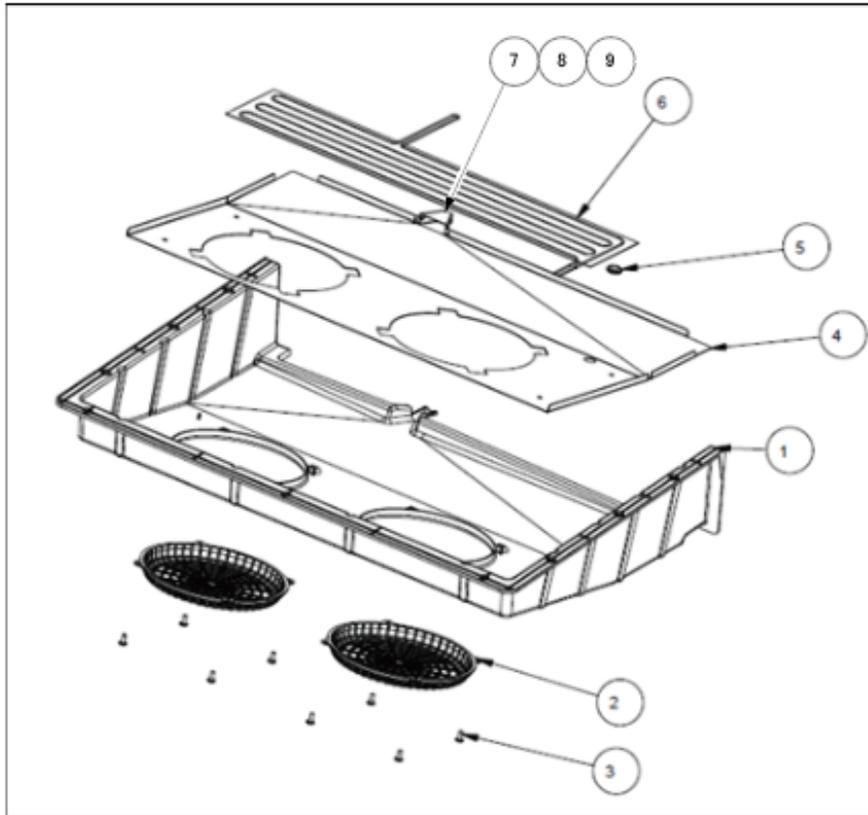
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| 1         | 1142589   | A0700439   | PART     | UNIT FRAME WELDING ASSY                  | NOS | 1        |
| 2         | 1131360   | 0507142    | PART     | MS COND 5X6RX13X420                      | NOS | 1        |
| 3         | 1107217   | 0114185    | PART     | CONDENSER COVER SIDE                     | NOS | 1        |
| 4         | 1133186   | 0121735    | PART     | CONDENSER COVER CENTER                   | NOS | 1        |
| 7         | 1502187   | -          | PART     | SCREW T4 X 8 ( T2 ) MZN                  | NOS | 1        |
| 8         | 1508313   | -          | PART     | SCREW TT TRUSSHEAD M4X8 SS FT20408F0     | NOS | 18       |
| 9         | 3V0008A01 | 3V0008     | ASSEMBLY | 16W CONDESNER MOTOR ASSLY                | NOS | 1        |
| 10        | 1508874   | -          | PART     | ANTIRODANT COT TUBE Ø7.4 X 10.2 HRFR PP  | M   | 1        |
| 11        | 1523070   | 0106685    | PART     | MOTOR STAND VIBRATION PAD BKT            | NOS | 1        |
| 12        | 1514907   | 0202790    | PART     | MOTOR STAND VIBRATION PAD                | NOS | 1        |
| 13        | 1508312   | -          | PART     | SCREW TAPTITE M4X8                       | NOS | 9        |
| 14        | 1526973   | -          | PART     | COMPRESSOR EMBRACO NEX2190UA             | NOS | 1        |
| 16        | 1509598   | -          | PART     | HEX SUS BOLT M6X45 MM                    | NOS | 4        |
| 17        | 1502212   | -          | PART     | WASHER FOR COMPRESSOR SIZE:6.5X23 X 2 MM | NOS | 4        |
| 18        | 1502199   | -          | PART     | SPRING WASHER M6                         | NOS | 4        |
| 19        | 1502092   | -          | PART     | NUT M6                                   | NOS | 8        |
| 22        | 1520844   | -          | PART     | TT TERMINAL FEMALE TT-6025 TC            | NOS | 3        |
| 23        | 1504667   | -          | PART     | CORD FIXTURE V SMALL                     | NOS | 3        |
| 24        | 1518964   | 0113675    | PART     | DRIER STAND                              | NOS | 1        |
| 25        | 1526804   | 0106432    | PART     | DRIER FIXING CLAMP(BIG)                  | NOS | 1        |
| 26        | 1525460   | 0401593    | PART     | DRIER                                    | NOS | 1        |
| 27        | 1142034   | 0401680    | PART     | INLET PIPE DRIER                         | NOS | 1        |
| 28        | 1143999   | 0402003    | PART     | DISCHARGE PIPE                           | NOS | 1        |
| 29        | 1142033   | 0401626    | PART     | CHARGING PIPE DRIER                      | NOS | 1        |
| 30        | 1143998   | 0402002    | PART     | SUCTION PIPE                             | NOS | 1        |
| 31        | 1506586   | 0200997    | PART     | RUBBER VIBRATION PAD SILICON             | NOS | 1        |
| 32        | 1502215   | -          | PART     | WASHER W6 SUS                            | NOS | 1        |
| 33        | 1506950   | -          | PART     | SCREW T4 X 20 (T4) MZN                   | NOS | 1        |
| 34        | 1505109   | -          | PART     | CORD FIXTURE ADJUSTABLE V SIZE -1 INCH   | NOS | 1        |
| 35        | 1501837   | -          | PART     | KSS WIRE SADDLE KWS2314                  | NOS | 1        |
| 36        | 1142032   | 0401625    | PART     | CHARGING PIPE COMPRESSOR                 | NOS | 1        |
| 37        | 1138578   | 0601923    | PART     | COMPRESSOR HARNESS                       | NOS | 1        |

## 6. CONDENSER MOTOR ASSEMBLY



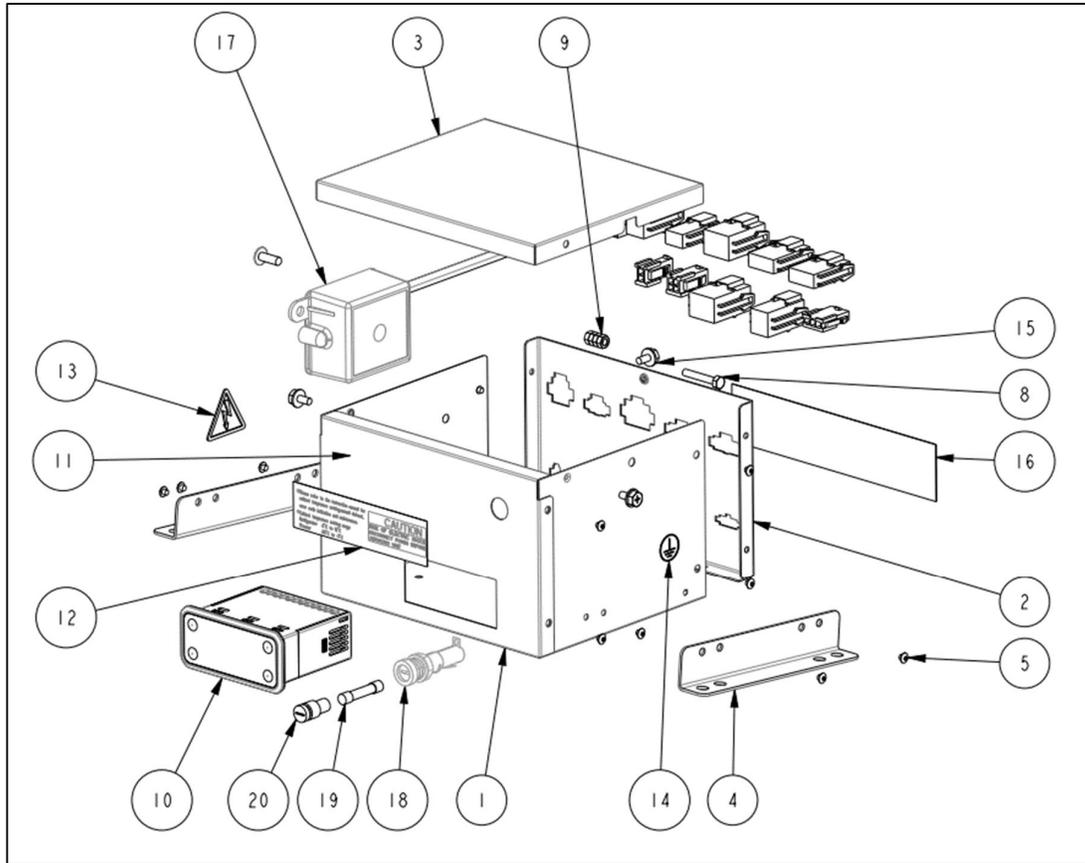
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| 1         | 1516012  | 0118222    | PART              | CONDENSOR MOTOR BKT LT              | NOS | 1        |
| 2         | 1141796  | 0601833    | PART              | MOTOR 16W                           | NOS | 1        |
| 3         | 1506993  | 0300876    | PART              | IMPELLER 5 X10" V 28 DEG            | NOS | 1        |
| 4         | -        | -          | PART              | WASHER FOR MOTOR (COMES WITH MOTOR) | NOS | 1        |
| 5         | -        | -          | PART              | MOTOR SCREW (COMES WITH MOTOR)      | NOS | 1        |
| 6         | 1512981  | -          | PART              | SCREW STAR HEX HEAD M4X8 (T2) SUS   | NOS | 3        |

## 7. DEW COLLECTOR ASSEMBLY



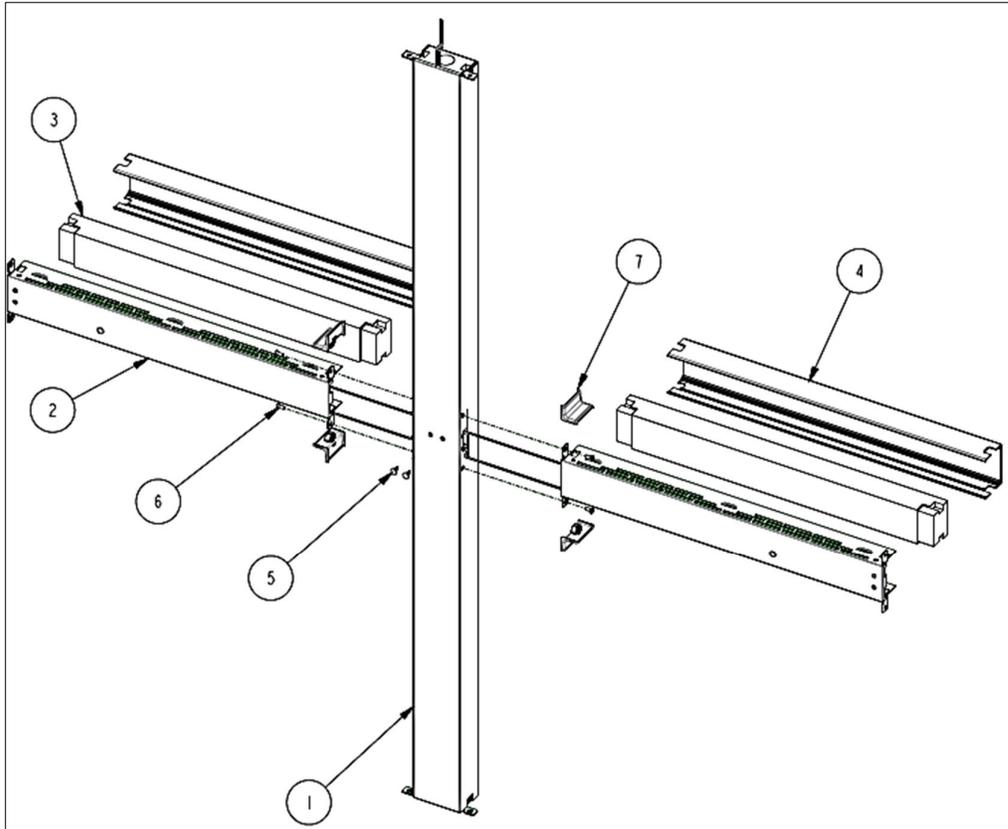
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| 1         | 1142336  | 0201888    | PART           | DEW COLLECTOR MOLDED V0   | NOS | 1        |
| 2         | 1523996  | 0200014    | PART           | EVA FAN GUARD ABS GREY V0 | NOS | 2        |
| 3         | 1511722  | -          | PART           | M5 X 14MM SS304           | NOS | 8        |
| 4         | 1108282  | 0118626    | PART           | HEATER PLATE              | NOS | 1        |
| 5         | 1508085  | 0201092    | PART           | RUBBER GROMET             | NOS | 1        |
| 6         | 1141799  | 0601834    | PART           | FOIL HEATER 56.3W         | NOS | 1        |
| 7         | 1126712  | 0114558    | PART           | DRAIN GUIDE               | NOS | 1        |
| 8         | 1126713  | 0114559    | PART           | DRAIN GUIDE COVER         | NOS | 1        |
| 9         | 1507963  | -          | PART           | POP RIVIT SS 1/8 x 5/16   | NOS | 6        |

## 8. POWER BOX ASSEMBLY:



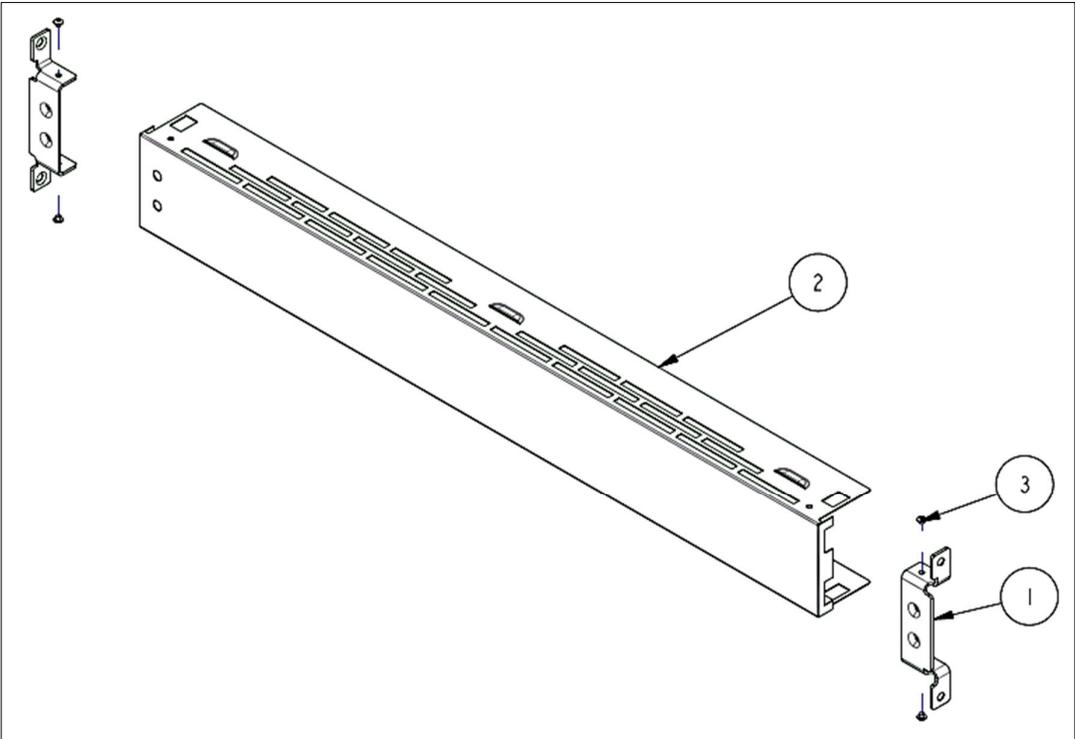
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| 1         | 1131729  | 0121639    | PART           | POWER BOX BASE                   | NOS | 1        |
| 2         | 1112732  | 0118807    | PART           | POWER BOX BCK PLATE              | NOS | 1        |
| 3         | 1107293  | 0116037    | PART           | POWER BOX COVER                  | NOS | 1        |
| 4         | 1521526  | 0114475    | PART           | POWER BOX LEG                    | NOS | 2        |
| 5         | 1507963  | -          | PART           | POP RIVET SS-304 1/8" X 5/16"    | NOS | 16       |
| 6         | 1530901  | 0601749    | PART           | POWER BOX HARNESS                | NOS | 1        |
| 7         | 1530641  | 0601231    | PART           | SENSOR CONNECTING HARNESS        | NOS | 1        |
| 8         | 1502067  | -          | PART           | BOLT EARTHING M4X25-BRASS        | NOS | 1        |
| 9         | 1502088  | -          | PART           | NUT M4 EARTHING - BRASS          | NOS | 5        |
| 10        | 1515957  | -          | PART           | ELECT CONTROLLER DIXELL          | NOS | 1        |
| 11        | 1502192  | -          | PART           | SCREW T5X15 (T4) MZN             | NOS | 2        |
| 12        | 1602339  | 0505849    | PART           | SUS CONTROL BOX CAUTION STIKCER  | NOS | 1        |
| 13        | 1510405  | 0502436    | PART           | CAUTION STICKER HIGH VOLTAGE     | NOS | 1        |
| 14        | 1510404  | 0502251    | PART           | CAUTION STICKER EARTHING         | NOS | 1        |
| 15        | 1508312  | -          | PART           | SCREW TAPTITE M4X8               | NOS | 3        |
| 16        | 1603061  | 0506423    | PART           | POWER BOX CONNECTOR LABEL        | NOS | 1        |
| 17        | 1516468  | -          | PART           | TIMER                            | NOS | 1        |
| 18        | 1510504  | -          | PART           | FUSE SOCKET, 0031.1693.SI, IP40  | NOS | 1        |
| 19        | 1510503  | -          | PART           | FUSE 10A, 8020.5021.G.SI         | NOS | 1        |
| 20        | 1510505  | -          | PART           | FUSE CARRIER, 0031.1666.SI, IP40 | NOS | 1        |

## 9. CENTER PILLAR ASSY



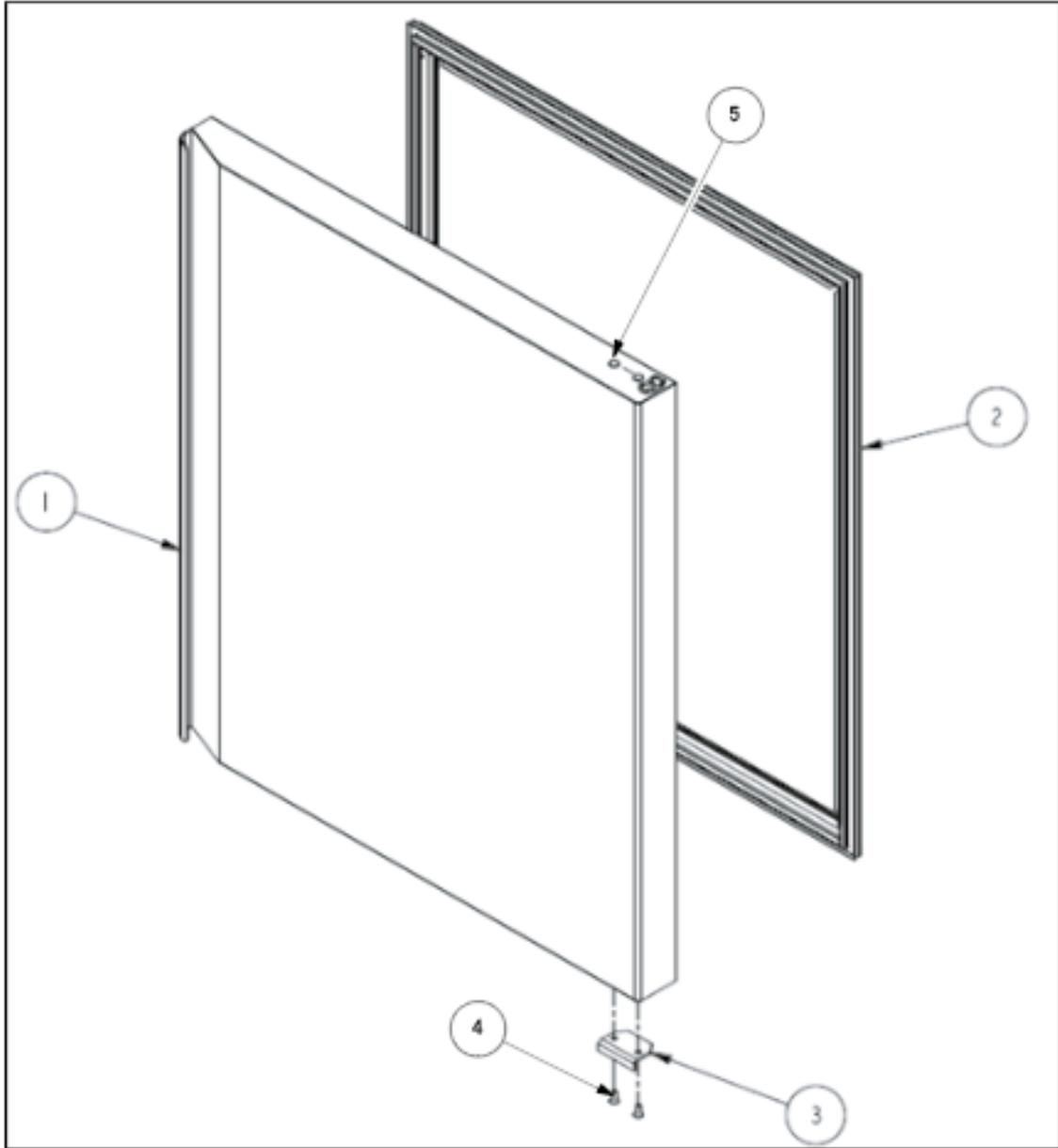
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| 1         | 1108271  | 0702509        | PART            | FOAM CENTER PILLER              | NOS | 1        |
| 2         | -        | <b>0701521</b> | <b>ASSEMBLY</b> | <b>HORIZONTAL FRAME ASSY</b>    | NOS | 2        |
| 3         | 1601163  | 0502913        | PART            | EPS CENTER PILLER 4D            | NOS | 2        |
| 4         | 1122644  | 0201100        | PART            | CENTER PILLAR PLASTIC EXTRUSION | NOS | 2        |
| 5         | 1508306  | 0201136        | PART            | SUS HOLE PLUG                   | NOS | 4        |
| 6         | 1503231  | -              | PART            | M5 X 12 SCREW COUNTER SHANK     | NOS | 4        |
| 7         | 1507657  | 0245637        | PART            | SUS INSIDE CORNER               | NOS | 4        |

# 10. HORIZONTAL FRAME ASSY



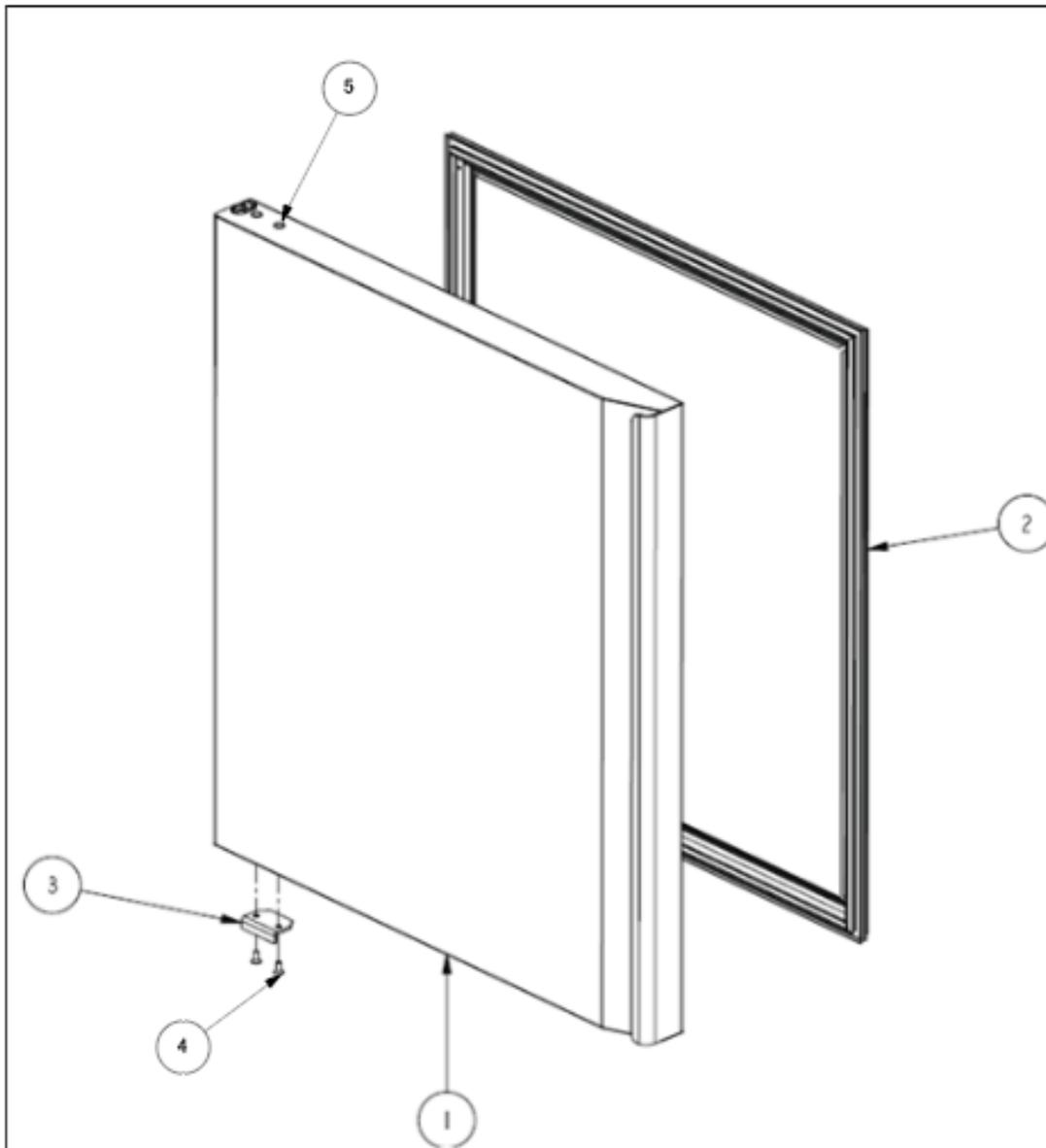
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| 1         | 1507679  | 0114112    | PART           | CENTER PILLER NUT PLATE       | NOS | 2        |
| 2         | 1107282  | 0114341    | PART           | SS430 HORZ FRM                | NOS | 1        |
| 3         | 1507963  | -          | PART           | POP RIVIT SS-304 1/8" X 5/16" | NOS | 4        |

## 11. DOOR ASSEMBLY RT:



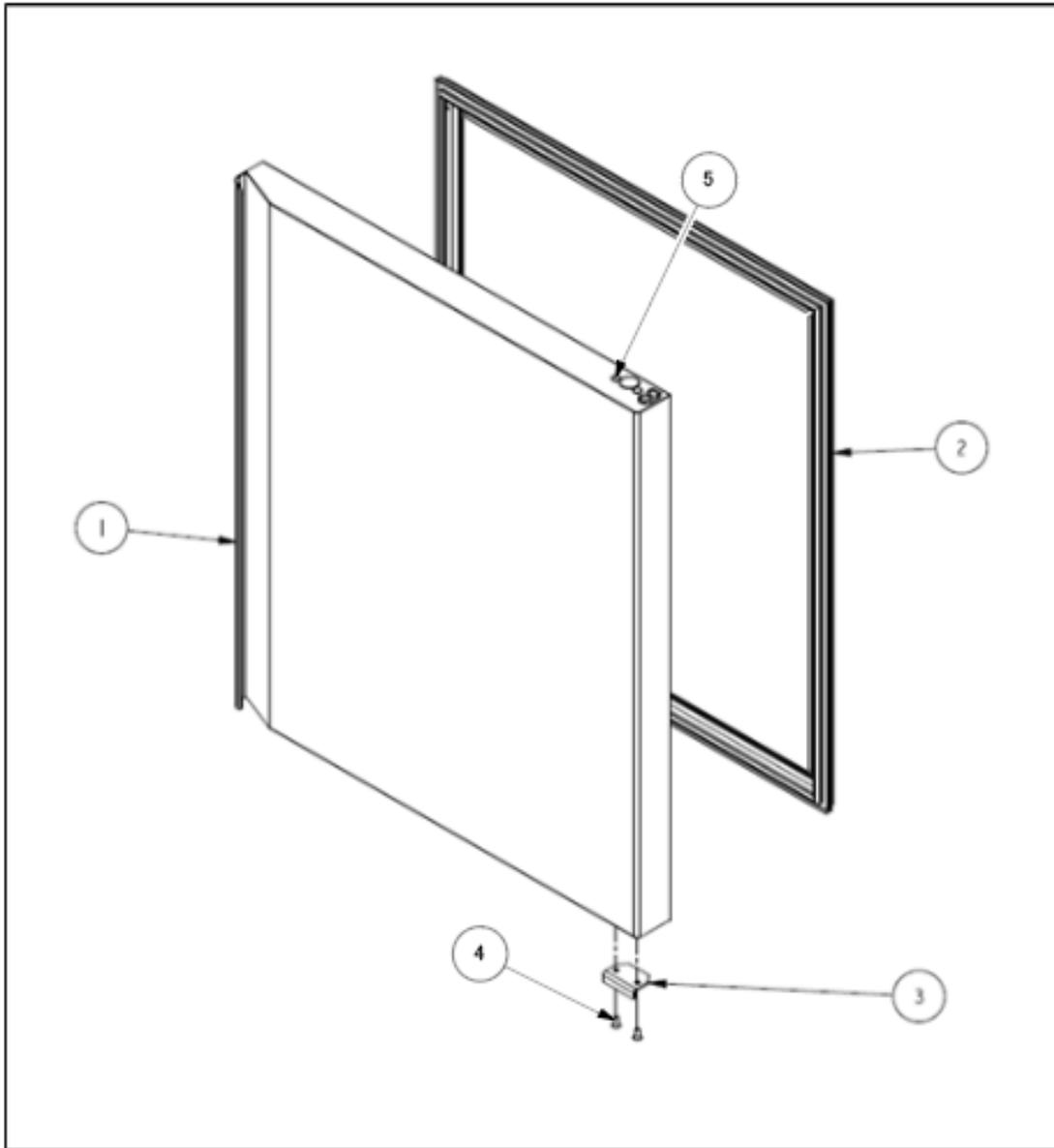
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| 1          | 0713169-04 | 0713169    | PART           | FOAMED DOOR BOTTOM RT | NOS | 1        |
| 2          | 1514301    | 0201139    | PART           | SUS GASKET 705x616    | NOS | 1        |
| 3          | 1514112    | 0117246    | PART           | NEW DOOR STOPPER      | NOS | 1        |
| 4          | 1503637    | -          | PART           | SCREW M5 X 12         | NOS | 2        |
| 5          | 1508306    | 0201136    | PART           | SUS HOLE PLUG GREY    | NOS | 2        |

## 12. DOOR ASSEMBLY LT:



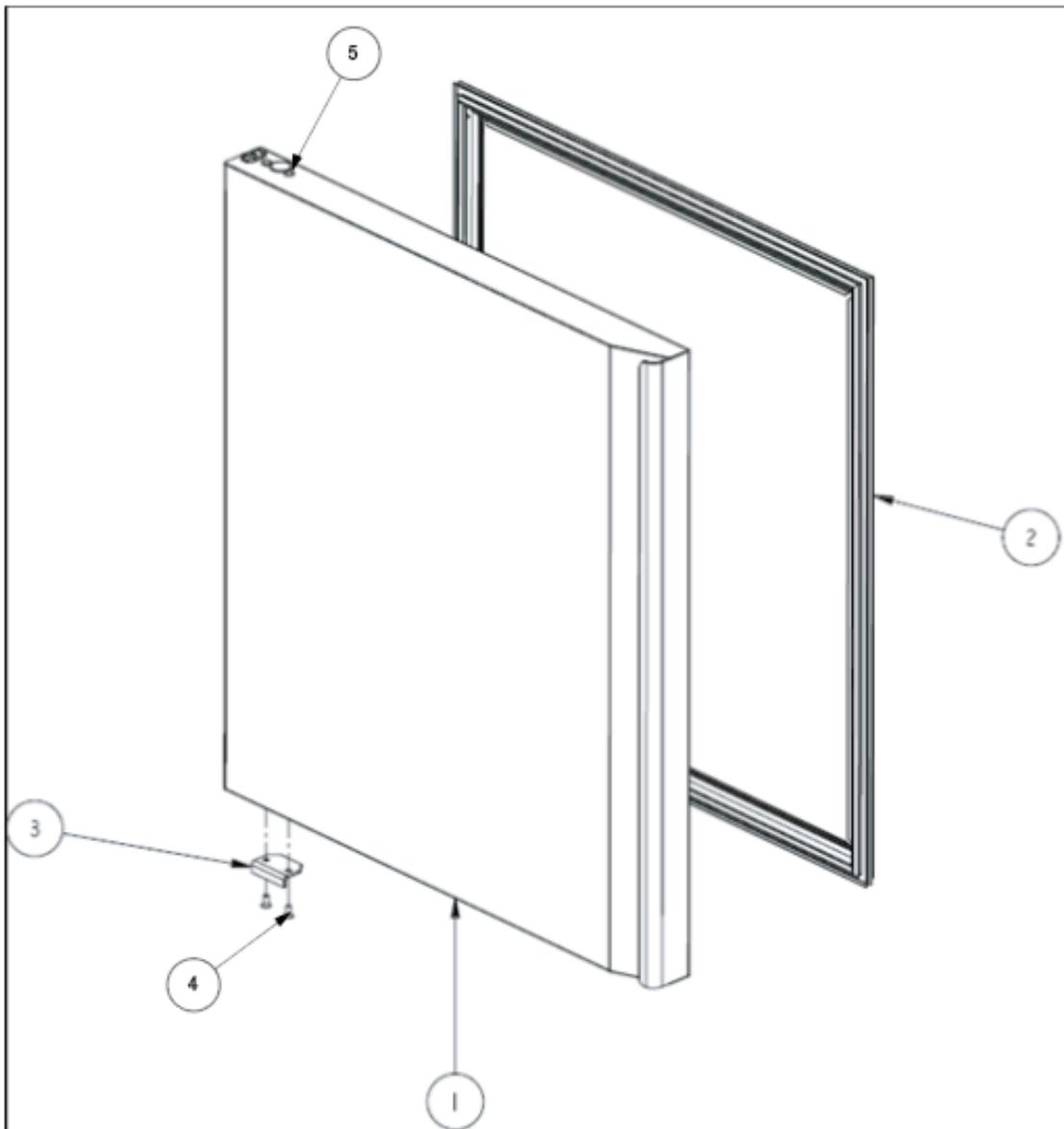
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| 1         | 0713169-03 | 0713169    | PART              | FOAMED DOOR BOTTOM LT | NOS | 1        |
| 2         | 1514301    | 0201139    | PART              | SUS GASKET 705x616    | NOS | 1        |
| 3         | 1514112    | 0117246    | PART              | NEW DOOR STOPPER      | NOS | 1        |
| 4         | 1503637    | -          | PART              | SCREW M5 X 12         | NOS | 2        |
| 5         | 1508306    | 0201136    | PART              | SUS HOLE PLUG GREY    | NOS | 2        |

### 13. DOOR ASSEMBLY RT WITH MAGNET



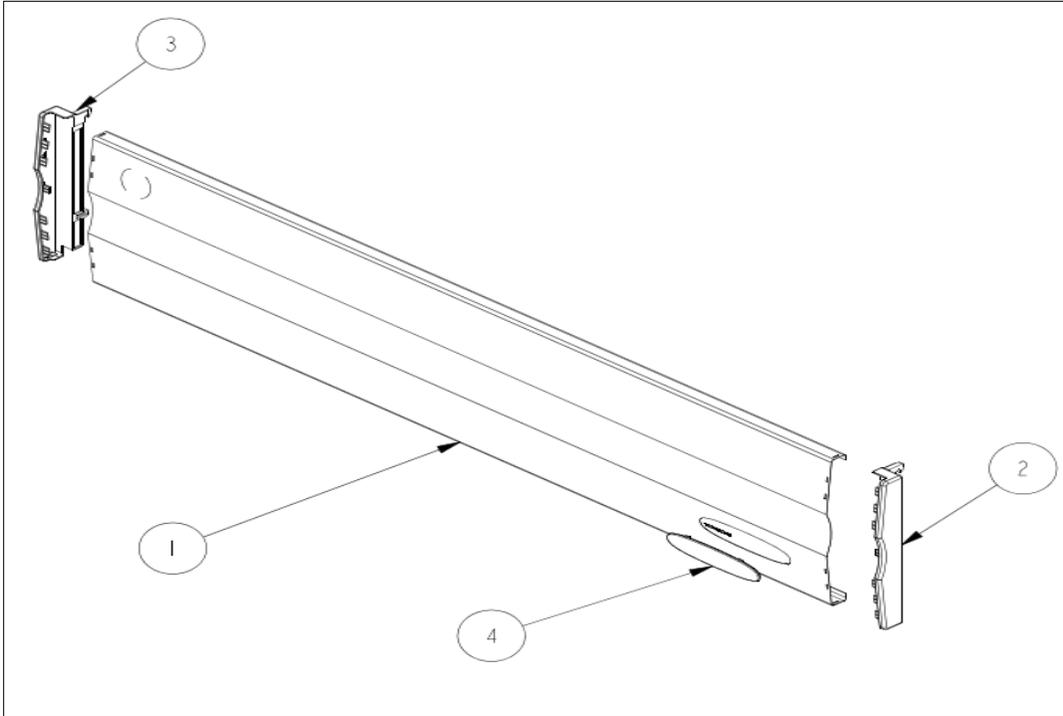
| INDEX NO. | SAP CODE   | DRAWING NO | PART/ ASSEMBLY | DESCRIPTION        | UOM | HFV-148A |
|-----------|------------|------------|----------------|--------------------|-----|----------|
| 1         | 0713169-02 | 0713169    | PART           | FOAMED DOOR TOP RT | NOS | 1        |
| 2         | 1514301    | 0201139    | PART           | SUS GASKET 705x616 | NOS | 1        |
| 3         | 1514112    | 0117246    | PART           | NEW DOOR STOPPER   | NOS | 1        |
| 4         | 1503637    | -          | PART           | SCREW M5 X 12      | NOS | 2        |
| 5         | 1508306    | 0201136    | PART           | SUS HOLE PLUG GREY | NOS | 2        |

## 14. DOOR ASSEMBLY LT WITH MAGNE



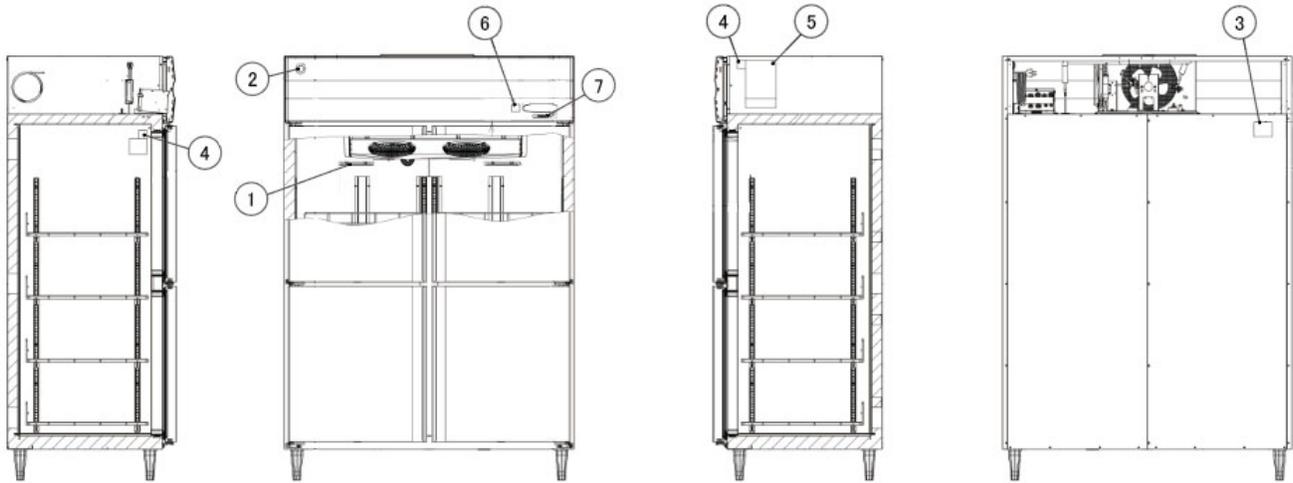
| INDEX NO. | SAP CODE   | DRAWING NO | PART/ ASSEMBLY | DESCRIPTION        | UOM | HFV-148A |
|-----------|------------|------------|----------------|--------------------|-----|----------|
| 1         | 0713169-01 | 0713169    | PART           | FOAMED DOOR TOP LT | NOS | 1        |
| 2         | 1514301    | 0201139    | PART           | SUS GASKET 705x616 | NOS | 1        |
| 3         | 1514112    | 0117246    | PART           | NEW DOOR STOPPER   | NOS | 1        |
| 4         | 1503637    | -          | PART           | SCREW M5 X 12      | NOS | 2        |
| 5         | 1508306    | 0201136    | PART           | SUS HOLE PLUG GREY | NOS | 2        |

## 15. CANOPY ASSY:



| INDEX NO. | SAP CODE | DRAWING NO | PART/<br>ASSEMBLY | DESCRIPTION          | UOM | HFV-148A |
|-----------|----------|------------|-------------------|----------------------|-----|----------|
| 1         | 1113357  | 0118987    | PART              | CANOPY PANEL         | NOS | 1        |
| 2         | 1517042  | 0202001    | PART              | CORNER FRONT PANEL R | NOS | 1        |
| 3         | 1517043  | 0202002    | PART              | CORNER FRONT PANEL L | NOS | 1        |
| 4         | 1508081  | 0201743    | PART              | WINDOW PANEL         | NOS | 1        |

## 16. LABEL LOCATION:



| INDEX NO. | SAP CODE  | DRAWING NO | PART/ ASSEMBLY | DESCRIPTION               | UOM | HFV-148A |
|-----------|-----------|------------|----------------|---------------------------|-----|----------|
| 1         | 1603534   | 0506840    | PART           | LOAD LIMIT STICKER        | NOS | 2        |
| 2         | 1510782   | 0505553    | PART           | 5 STAR DOME PENGUIN       | NOS | 1        |
| 3         | 3J3551L01 | 3J3551     | PART           | CAUTION LABEL / R290 R600 | NOS | 1        |
| 4         | 1602762   | 0506145    | PART           | R 290 STICKER VINYLE      | NOS | 2        |
| 5         | 3V0022L01 | 3V0021     | PART           | WIRING LABEL              | NOS | 1        |
| 6         | 493430L01 | 493430     | PART           | LABEL - HACCP             | NOS | 1        |
| 7         | 4V0011L01 | 4V0011     | PART           | FREEZER LABEL             | NOS | 1        |

## 17. REVISION DETAILS:

| REVISION | REVISION DETAIL  | DATE       |
|----------|--|------------|
| A        | (First edition)  | 2025.12.25 |
| B        | Change & Delete Parts Code<br>P5:No.4,10,12,38,39,40, P6:No.6, P9:No.1,6,9,14,15,28,30,37, P11:No.1,<br>P12:No.6,7,<br>Add Page 20: 16. LABEL LOCATION | 2026.02.28 |
|          |  |            |